



Dart Aerospace Ltd.
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D4021-5

Job Sheet 200195



DAS
21
9-89

36

Part No: D4021-5

Job Qty: 30 pcs

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	30 pcs		10/14/19	0.17	1.41	Waterjet - Flow		
120	QC 8	30 pcs		10/14/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
130	Powdercoat - 2 White Gl(S)- B4B	30 pcs		10/14/19	0.00	0.50	Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		

Plex 9/9/19 10:10 AM Dart.lajeunesse.marie

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Container No: S220798

Part: D4021-5

Job No: 200195

Serial No/Batch: S220798

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/08/19

PRIORITY

M193459

START: 1:30

OUT: 3:30 FINISH: 2:00

DAS
40
9-89

OCT 0 8 2019

BR 10-10-8

9/9/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

135 QC 3

30
pcs

10/14/19 0.00 0.00

QC 3 - 10

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

QC 3 - 61

QC 3 - 81

DAS

OCT 8 9 2019 4.0

9-89

140 Packaging 3-1 - Stock - B4B

30
pcs

10/14/19 0.00 0.00

Packaging 3 - 1 -
B4BPackaging 3 - 2 -
B4BPackaging 3 - 3 -
B4BPackaging 3 - 4 -
B4BPackaging 3 - 5 -
B4BPackaging 3 - 6 -
B4BPackaging 3 - 7 -
B4BPackaging 3 - 8 -
B4BPackaging 3 - 9 -
B4BPackaging 3 - 10 -
B4BPackaging 3 - 11 -
B4BPackaging 3 - 12 -
B4BPackaging 3 - 13 -
B4BPackaging 3 - 14 -
B4BPackaging 3 - 15 -
B4BPackaging 3 - 16 -
B4BPackaging 3 - 17 -
B4BPackaging 3 - 18 -
B4BPackaging 3 - 19 -
B4BPackaging 3 - 20 -
B4B

FP-001

11-14-10-10

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					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150 QC 21 - SA	30 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21	DAS	OCT 10 2019
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	9-89	

Part Op 100 - Cut as per dwg D4021
 Descriptions: 120 - (QC8- Inspect parts - second check)
 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel)
 135 - (QC3- Inspect Part Finish)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.8660 sf (.0622 ea)	100-Waterjet - Flow - 1	5207056

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	2	493	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.194Inches + 0.005 - 0.001	0.199 0.193	0.196	Diameter
2	Blanking Plate	3.500Inches ± 0.030	3.530 3.470	3.503	
3	Blanking Plate	2.560Inches ± 0.030	2.590 2.530	2.567	
4	Blanking Plate	0.810Inches ± 0.030	0.840 0.780	0.814	
5	Blanking Plate	0.060Inches ± 0.010	0.070 0.050	0.059	



Entered: _____ Date: _____ **WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

Route update only

NCR No. _____

DEPARTMENT/PROCESS

DISPOSITION

Job: _____
Part No. _____

Rework ☐
Scrap ☐
Use-as-is ☐

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____ Sequence #: _____

QTY Affected: _____

MRB (Q51042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

FAULT CATEGORY

Root Cause		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
Operator ☐	Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	BOM/Route ☐	Folio/Program ☐	Outside Tolerance ☐	Drawing ☐	Finish ☐	
Equip/Tooling ☐	Handling/Preservation ☐	Crushing ☐	Broken/Damage/Defect ☐	Incomplete/Unclear Instructions ☐	Grain Direction ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Misread ☐	
Material ☐	Product Improvement ☐	Cracks ☐	Incomplete/Unclear Instructions ☐	Drill Holes ☐	Weld ☐	Out of Sequence ☐			
Process Improvement ☐	Human Factors ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Fit/Function ☐		Wrong Stock Pulled ☐	Off-set/Set-up ☐			
		Marks/Chatter ☐							
		Mislabeled ☐							
		Other/Details: _____							